

Series No.	Engine Code	Cyl. No.	Position	Size (mm)			Shape	Material	Surface treatment	Reference
				d1(D)	h1(B)	a1(T)				

## FORD

1	FOCUS 1.0T	4	1st	71.90	1.00	2.50	BF	SR	GN	
			2nd		1.20	2.90	TUN	CR	Fe	
			Oil		2.00	2.45	NIFF-H	SR	GN	
2	FODR 10.L	4	1st	71.90	1.00	2.50	BF	SR	GN	
			2nd		1.20	2.90	TUN	CR	Fe	
			Oil		2.00	2.45	NIFF-H	SR	GN	
3	DV4T	4	1st	73.70	2.50 (2.332)	3.20	BF-K1	HB	Cr/Fe	
			2nd		1.95	3.20	TUN	CR	Fe	
			Oil		2.50	2.60 (3.25)	E-BC16	CR	Cr/Fe	
4	FIESTA 1.3L	4	1st	73.90	1.20	2.70	BF	SR	GN	
			2nd		1.50	3.00	TUN	CR	Fe	
			Oil		2.00	3.10	NIFF-H	SR	Cr/Fe	
5	FODR 474	4	1st	74.00	1.50	3.00	BF	SR	Cr/Ox	
			2nd		1.75	3.00	TUC	CR	Fe	
			Oil		3.00	2.20 (3.20)	E-BC16	CR	Cr/Fe	
6	NEW FIESTA 1.6L	4	1st	78.00	1.20	2.60	BF-IB	SR	Cr/Fe	
			2nd		1.20	3.20	TUN	CR	Fe	
			Oil		2.50	2.25	NIFF-H	SR	GN	
7	NEW FOCUS 1.6L	4	1st	79.00	1.20	2.90	BF	SR	GN	
			2nd		1.50	3.30	TUN	CR	Fe	
			Oil		2.00	2.50	NIFF-H	SR	GN	
8	MONDEO 1.5T	4	1st	79.00	1.20	2.90	BF	SR	GN	
			2nd		1.20	2.90	TUN	HB	Fe	
			Oil		2.00	2.50	NIFF-H	SR	GN	

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9	MONDEO 2.5L	4	1st	81.66	1.20	3.10	BF	SR	GN	
			2nd		1.50	3.70	TUN	CR	Fe	
			Oil		3.00	3.60	NIFF-H	SR	Cr/Fe	
10	MONDEO 2.5L	4	1st	81.66	1.20	3.10	BF	SR	GN+PVD	
			2nd		1.50	3.70	TUN	CR	Fe	
			Oil		3.00	3.70	NIFF-H	SR	Cr/Fe	
11	FIESTA 1.6L	4	1st	82.07	1.20	3.10	BF	SR	GN	
			2nd		1.50	3.50	TUN	CR	Fe	
			Oil		2.00	3.10	NIFF-H	SR	Cr/Fe	
12	FOCUS 1.8L	4	1st	83.00	1.20	2.80	BF	SR	Cr/Fe	
			2nd		1.20	3.30	TUC	CR	Fe	
			Oil		2.50	2.80	NIFF-H	SR	Cr/Fe	
13	FOCUS 1.8L	4	1st	83.00	1.20	2.80	BF	SR	Cr/Fe	
			2nd		1.20	3.30	TUC	CR	Fe	
			Oil		2.50	2.80	NIFF-H	SR	Cr/Fe	
14	MONDEO 2.3L	4	1st	87.50	1.20	2.80	BF-IB	SR	GN	
			2nd		1.20	3.30	TUC	CR	Fe	
			Oil		2.50	2.50	NIFF-H	SR	GN	
15	MONDEO 2.0L	4	1st	87.50	1.20	2.80	BF-IB	SR	GN	
			2nd		1.20	3.30	TUC	CR	Fe	
			Oil		2.50	2.50	NIFF-H	SR	GN	
16	MONDEO 2.0L	4	1st	87.50	1.20	2.80	BF	SR	Cr/Fe	
			2nd		1.20	3.30	TUC	CR	Fe	
			Oil		2.50	2.50	NIFF-H	SR	Cr/Fe	

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17	MONDEO 2.0T(203)	4	1st	87.50	1.20	2.80	BF-IB	SR	GN	
			2nd		1.20	3.30	TUC	CR	Fe	
			Oil		2.00	2.80	NIFF-H	SR	GN	
18	MONDEO 2.0T(240)	4	1st	87.50	1.20	3.10	BF	SR	GN	
			2nd		1.50	3.60	TUC	CR	Fe	
			Oil		2.00	2.00 (2.80)	E-BC16	SR	GN	
19	FODR $\Phi$ 106.70	6	1st	106.70	2.40	4.50	BF-IC	HB	Cr/Fe	
			2nd		2.40	4.50	IB	CR	Fe	
			3rd		2.40	4.50	TUN	CR	Fe	
			Oil		4.75	3.35 (4.45)	E-BC16	CR	Cr/Fe	
20	FD413BK	6	1st	111.778	2.40	4.55	BF	HB	Out. Cr	
			2nd		2.40	4.55	T1-IC	CR	Out. Cr	
			3rd		2.40	4.55	T1-IC	CR	Fe	
			Oil		4.75	3.78 (4.95)	E-BC16	CR	Cr/Fe	
21	FORD7000	6	1st	111.778	2.40	4.55	BF	HB	Cr/Fe	
			2nd		2.40	4.55	T1-IC	CR	Cr/Fe	
			3rd		2.40	4.55	T1-IC	CR	Fe	
			Oil		4.75	3.75 (4.85)	E-BC16	CR	Cr/Fe	
22	FD413BK	6	1st	111.778	2.40	4.55	BF	HB	Out. Cr	
			2nd		2.40	4.55	T1-RB	HB	Cr/Fe	
			Oil		4.75	3.75 (4.95)	E-BC16	CR	Cr/Fe	
23	FD802BK	6	1st	111.778	2.96 (2.463)	4.55	BF-K1	HB	Out. Cr	
			2nd		2.40	4.55	T1-IB	CR	Cr/Fe	
			3rd		2.40	4.55	TUC	CR	Fe	
			Oil		4.75	3.75 (4.85)	E-BC16	CR	Cr/Fe	