

Series No.	Engine Code	Cyl. No.	Position	Size (mm)			Shape	Material	Surface treatment	Reference
				d1(D)	h1(B)	a1(T)				

RUSSIA

1	VOLGA 92	4	1st	92.00	2.00	3.80	BF	HB	Cr/Fe	
			2nd		2.00	3.85	T1	CR	Fe	
			Oil		5.00	3.00 (4.25)	E-BC16	CR	Cr/Fe	
2	VOLGA 92	4	1st	92.00	1.50	3.30	BF	HB	Cr/Fe	
			2nd		1.75	3.85	T1	CR	Fe	
			Oil		3.00	2.20 (3.15)	E-BC16	CR	Cr/Fe	
3	VOLGA 95.5	4	1st	95.50	1.75	3.75	BF	HB	Cr/Fe	
			2nd		2.00	3.75	T1	CR	Fe	
			Oil		3.50	3.00 (4.10)	E-BC16	CR	Cr/Fe	
4	VOLGA 95.5	4	1st	95.50	1.50	3.50	BF	SR	Cr/Fe	
			2nd		1.75	4.20	T1	CR	Fe	
			Oil		3.00	2.20 (3.40)	E-BC16	CR	Cr/Fe	
5	VOLGA 96.50	4	1st	96.50	1.20	3.25	BF	SR	GN	
			2nd		1.50	3.80	T1	CR	Fe	
			Oil		3.00	2.20 (3.25)	E-BC16	CR	Cr/Fe	
6	VOLGA 100	4	1st	100.00	2.00	4.20	BF	HB	Cr/Fe	
			2nd		2.00	4.20	T1	CR	Fe	
			Oil		5.00	3.20 (4.45)	E-BC16	CR	Cr/Fe	
7	VOLGA 100	4	1st	100.00	1.50	4.15	BF	HB	Cr/Fe	
			2nd		1.75	4.15	T1	CR	Fe	
			Oil		3.00	2.80 (3.65)	E-BC16	CR	Cr/Fe	

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8	Kamaz	6	1st	120.00	3.00 (2.816)	5.00	BF-K2	HB	Cr/Fe	
			2nd		3.00 (2.816)	5.00	BF-K2	HB	Cr/Fe	
			Oil		5.00	3.70 (4.85)	E-BC16	CR	Cr/Fe	
9	Kamaz 12L	6	1st	130.00	2.85 (2.33)	5.25	BF-K1-IB	HB	CDIP	
			2nd		2.50	4.70	T1-RB	HB	Fe	
			Oil		3.50	2.80 (4.05)	E-BC16	HB	CDIP	
10	4130(II)		1st	130.00	3.50 (3.15)	5.40	BF-K2	HB	Cr/Fe	
			2nd		3.50 (3.15)	5.40	T1-K2	CR	Fe	
			3rd		3.50 (3.15)	5.40	T1-K2	CR	Fe	
			Oil		6.50	4.00 (5.80)	E-BC16	CR	Cr/Fe	

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