

Series No.	Engine Code	Cyl. No.	Position	Size (mm)			Shape	Material	Surface treatment	Reference
				d1(D)	h1(B)	a1(T)				

YANMAR

1	Yanmar 84	4	1st	84.00	2.00	3.00	BF	SR	Cr	
			2nd		2.00	3.80	T1	CR	Fe	
			Oil		4.00	2.55 (4.15)	BC16-S	SR	Cr/Fe	
2	Yanmar 88	4	1st	88.00	2.00	3.60	BF-IB	HB	Cr/Fe	
			2nd		2.00	3.80	T1-IC	CR	Cr/Fe	
			Oil		3.00	1.95 (3.20)	BC16-S	SR	GN	
3	Yanmar 94	4	1st	94.00	2.00 (1.853)	3.50	BF-K2	SR	Out. Cr	
			2nd		2.00	4.00	T1	CR	Fe	
			Oil		3.00	2.0 (3.30)	BC16-S	SR	GN	
4	Yanmar 98	4	1st	98.00	1.95 (1.853)	3.60	BF-K2	SR	GN	
			2nd		2.00	4.00	T1	CR	Fe	
			Oil		3.00	2.30 (3.20)	BC16-S	SR	GN	
5	Yanmar 100	4	1st	100.00	1.50	4.10	BF	HB	In. and Out. Cr	
			2nd		2.00	4.20	T1	CR	Cr/Fe	
			Oil		3.00	1.95 (3.35)	BC16-S	SR	GN	