

Series No.	Engine Code	Cyl. No.	Position	Size (mm)			Shape	Material	Surface treatment	Reference
				d1(D)	h1(B)	a1(T)				

DETROIT

1	DDC 60 SERIES 12.7 L	6	1st	130.00	2.26 (2.00)	5.15	BF-K1	SR	Cr/Fe	23503747
			2nd		3.85 (3.597)	5.20	T1-K1-IC	HB	Cr/Fe	23531251
			Oil		4.00	4.20 (5.30)	E-BC16	CR	Cr/Fe	23533251
2	DDC 60 SERIES 12.7 L	6	1st	130.00	3.34 (3.056)	5.03	BF-K1	SR	GN	23532556
			2nd		3.85 (3.597)	5.20	T1-K1-IC	HB	Cr/Fe	23531251
			Oil		4.00	4.20 (5.30)	E-BC16	CR	Cr/Fe	23533251
3	DDC 60 SERIES 12.7 L	6	1st	130.00	2.82 (2.522)	4.88	BF-K1-IC	SR	GN+PVD	23527968
			2nd		3.85 (3.597)	5.20	T1-K1-IC	HB	Cr/Fe	23531251
			Oil		4.00	4.20 (5.30)	E-BC16	CR	Cr/Fe	23531251
4	DDC 60 SERIES 12.7 L	6	1st	130.00	2.85 (2.56)	4.65	BF-K1	SR	GN	23531251
			2nd		3.85 (3.597)	5.20	T1-K1-IC	HB	Cr/Fe	23531251
			Oil		4.00	4.20 (5.30)	E-BC16	CR	Cr/Fe	23531251
5	DDC 60 SERIES 14 L	6	1st	133.00	2.85 (2.605)	4.70	BF-K1-IB	SR	CCIP	23533510
			2nd		3.85 (3.597)	5.10	T1-K1-IC	HB	Out. Cr	23531252
			Oil		4.00	3.20 (4.40)	E-BC16	CR	Cr/Fe	23531252
6	DDC 60 SERIES 14 L	6	1st	133.00	2.85 (2.605)	4.70	BF-K1-IB	SR	CCIP	23533510
			2nd		2.50	5.10	T1-RC	HB	Out. Cr	23537529
			Oil		4.00	3.20 (4.40)	E-BC16	CR	Cr/Fe	23531252
7	DDC 60 SERIES 14 L	6	1st	133.00	2.85 (2.56)	4.75	BF-K1	SR	CCIP	23531252
			2nd		3.85 (3.597)	3.30 (5.10)	T1-K1-IC	HB	Out. Cr	23531252
			Oil		4.00	3.20 (4.40)	E-BC16	CR	Cr/Fe	23531252