

Series No.	Engine Code	Cyl. No.	Position	Size (mm)			Shape	Material	Surface treatment	Reference
				d1(D)	h1(B)	a1(T)				

SCANIA

1	DS9	6	1st	115.00	3.00 (2.758)	4.60	BF-K1-IC	HB	Cr/Fe	
			2nd		2.40	4.50	T1-IC	CR	Fe	
			Oil		4.75	3.50 (4.65)	E-BC16	CR	Cr/Fe	
2	DS11 2-Series 112	6	1st	127.00	2.38	5.00	BF	HB	Out. Cr	
			2nd		2.40	5.20	T1-IC	F14	Fe	
			Oil		4.75	3.75 (4.50)	E-BC16	CR	Cr/Fe	
3	DS14/DSC14 2-Series 142	6	1st	127.00	3.00 (2.758)	5.15	BF-K1-IC	HB	Cr/Fe	
			2nd		2.40	5.20	T1-IC	F14	Fe	
			Oil		4.75	3.75 (4.50)	E-BC16	CR	Cr/Fe	
4	DS11 DSC11/DSC14 3-Series 113 3-Series 143	6	1st	127.00	3.35 (3.105)	5.20	BF-K1-IC	HB	Out. Cr	
			2nd		2.40	5.20	T1-IC	F14	W	
			Oil		4.75	3.75 (4.50)	E-BC16	CR	Out. Cr	
5	DS11 DSC11/DSC14 3-Series 113 3-Series 143	6	1st	127.00	3.35 (3.105)	5.20	BF-K1-IC	HB	Cr/Fe	
			2nd		2.40	5.20	T1-IC	F14	Fe	
			Oil		4.75	3.75 (4.50)	E-BC16	CR	Cr/Fe	
6	DC11 DC12/DSC12 4-Series 114/124 4-Series 144/164	6	1st	127.00	3.35 (3.105)	5.20	BF-K1-IC	HB	Out. Cr	
			2nd		2.40	5.20	T1-IC	F14	W	
			Oil		3.50	3.05 (4.15)	E-BC16	HB	Cr/Fe	
7	DC11 DC12/DSC12 4-Series 114/124 4-Series 144/164	6	1st	127.00	3.35 (3.105)	5.20	BF-K1-IC	HB	Cr/Fe	
			2nd		2.40	5.20	T1-IC	F14	Fe	
			Oil		3.50	3.05 (4.15)	E-BC16	HB	Cr/Fe	

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SCANIA

8	DC9/DC13	6	1st	130.00	3.45 (3.096)	4.80	BF-K1-IB	SR	CCIP	
			2nd		3.00	5.20	T1-RC	CR	Out. Cr	
			Oil		4.00	2.40 (3.95)	BC16-S	SR	GN	

